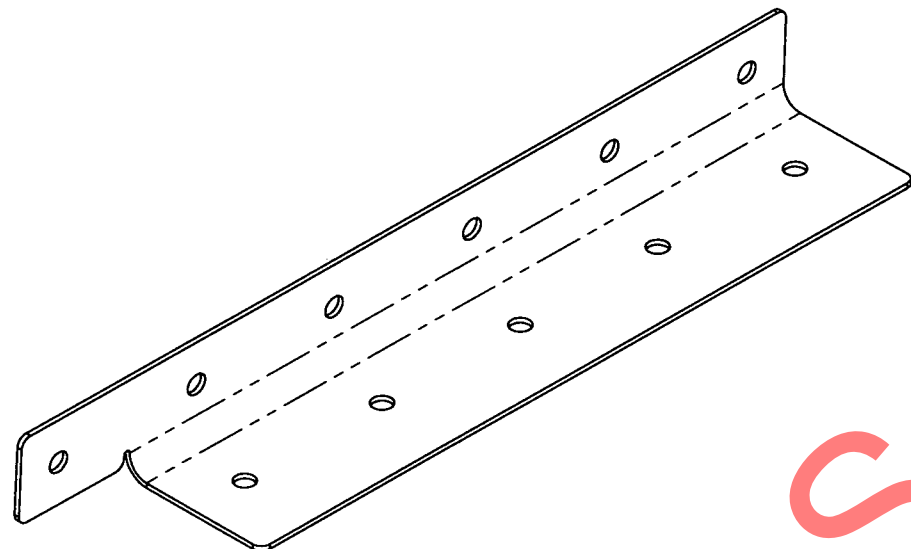
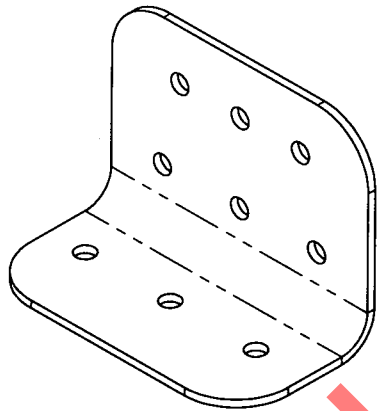


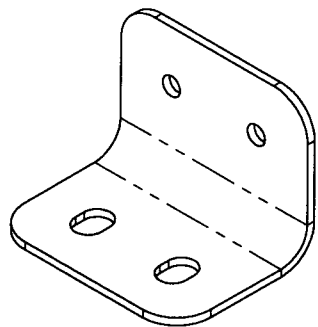
D4570-1 BRACKET



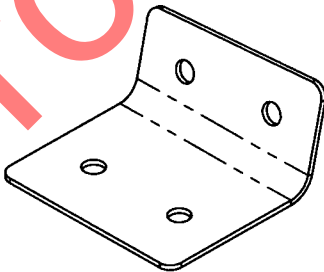
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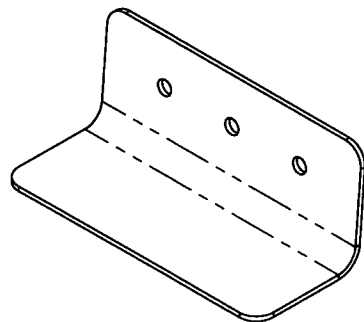
D4570-3 BRACKET



D4570-5 BRACKET



D4570-9 BRACKET



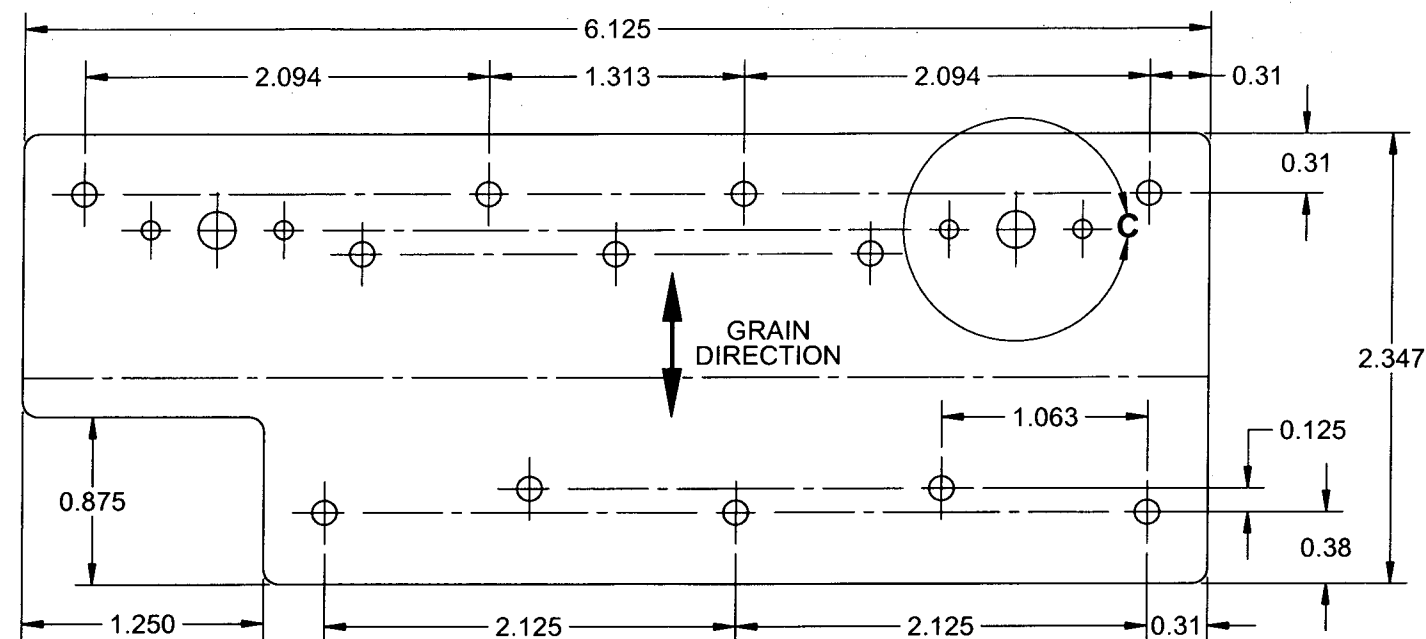
D4570-11 BRACKET

- NOTES:
- 1) MATERIAL: MAKE FROM D4570-XF
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT
 - 1: 0.04 lbs
 - 3: 0.02 lbs
 - 5: 0.01 lbs
 - 7: 0.02 lbs
 - 9: 0.01 lbs
 - 11: 0.01 lbs

B	COMPLETE REDESIGN OF -1, -5, -7 & -9. ADDED -11. PRIMER NOTE ADDED.	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AS	DRAWING NO.	REV. B
MFG. APPR.	AS	D4570	SHEET 1 OF 4
APPROVED	AS	TITLE	SCALE
DE APPR.		MISC. BRACKETS BELL DOOR	NTS
DATE	12.09.11	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

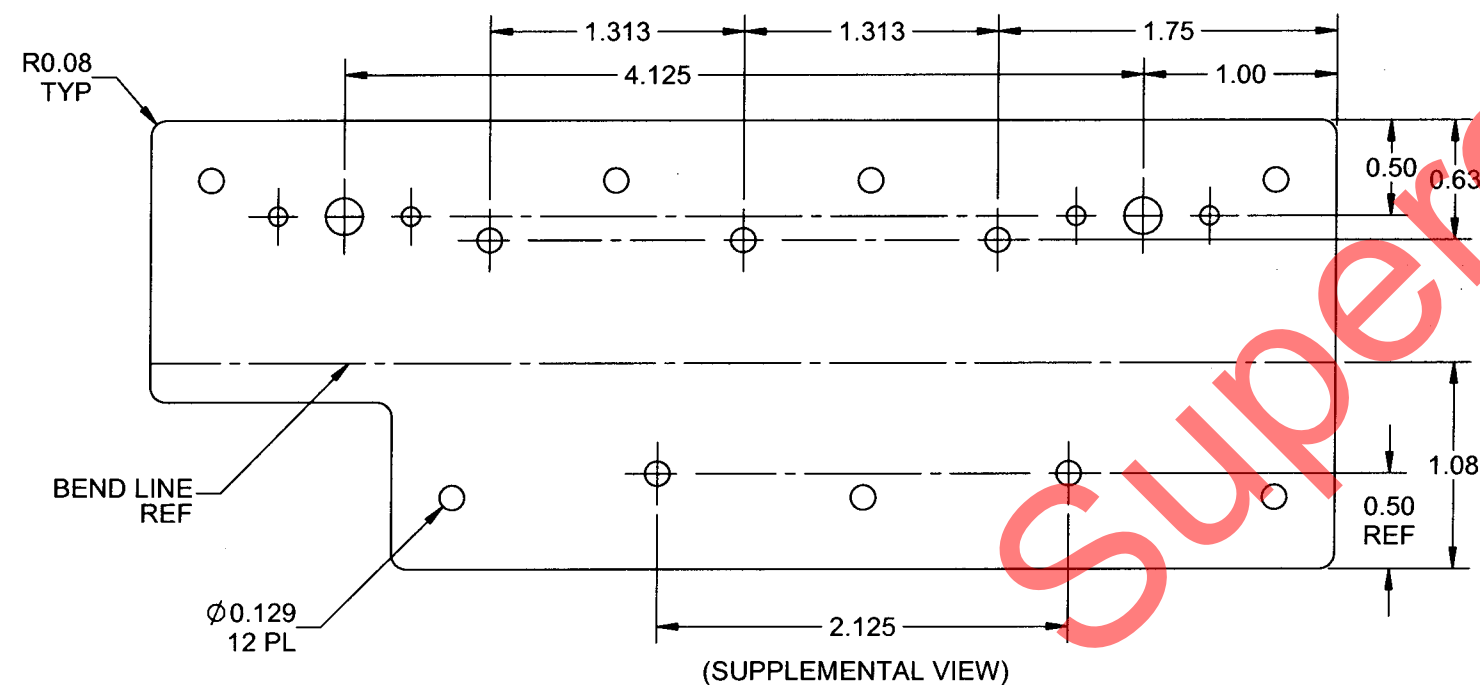
8 7 6 5 4 3 2 1

D



D4570-1F BRACKET
(FLAT PATTERN)

C



(SUPPLEMENTAL VIEW)

B

R0.08
TYP

BEND LINE
REF

Ø0.129
12 PL

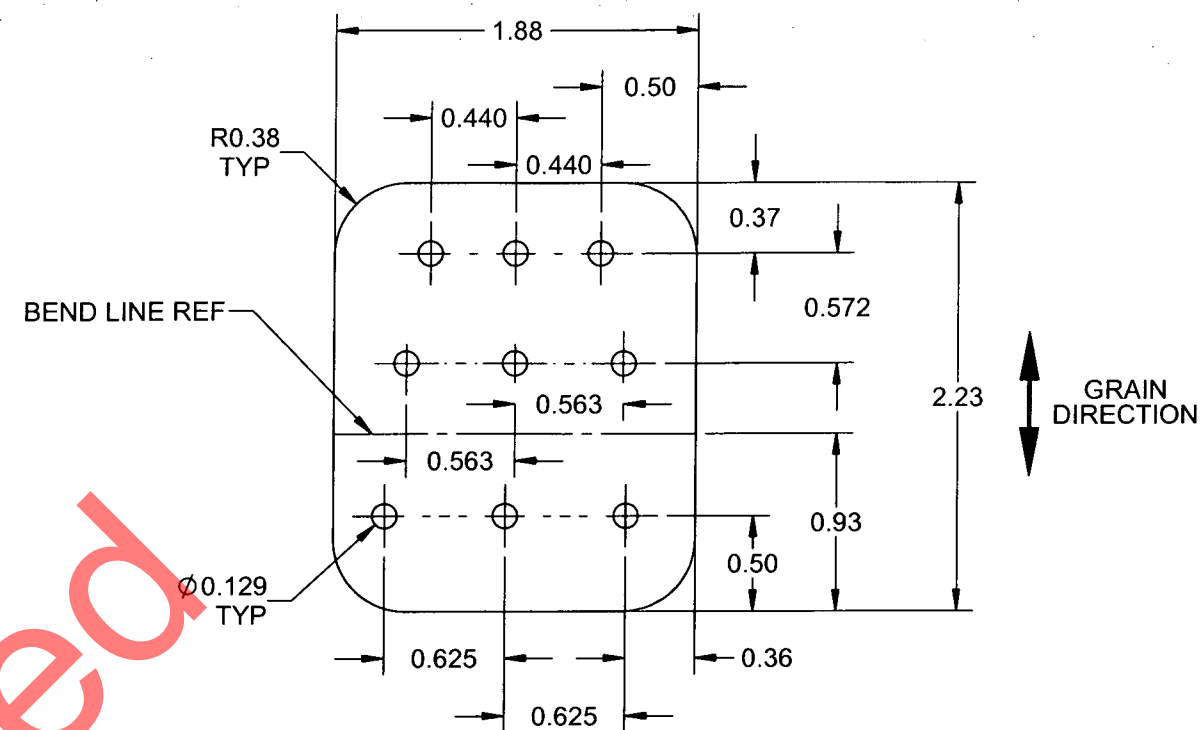
NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET,
PER AMS 4025 OR AMS 4027 OR ASTM B209
-1, -7, -9 & -11: 0.032 THICK, REF M6061T6S.032
-3 & -5: 0.050 THICK, REF M6061T6S.050
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE SHEET 1
- 8) ALL DIMENSIONS AND FEATURES NOT SHOWN TO BE DEFINED PER
DRAWING FILE "D4503-X-REVB.DXF"

A

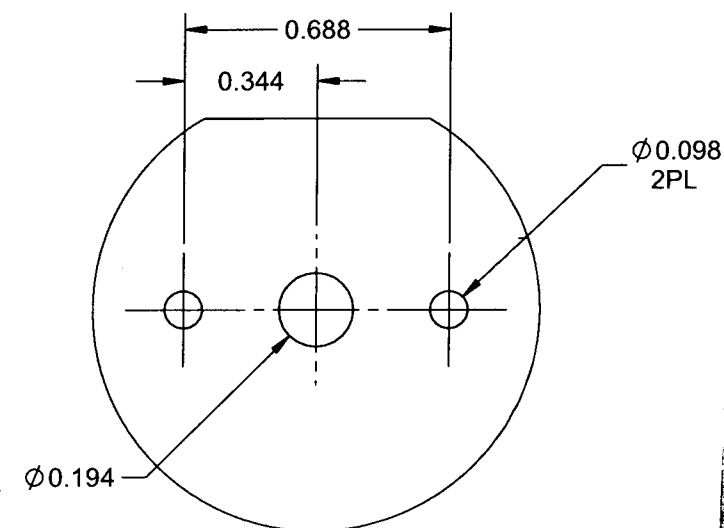
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D



D4570-3F BRACKET
(FLAT PATTERN)

C



DETAIL C
NUTPLATE HOLE DETAIL 2PL
SCALE 2X

B

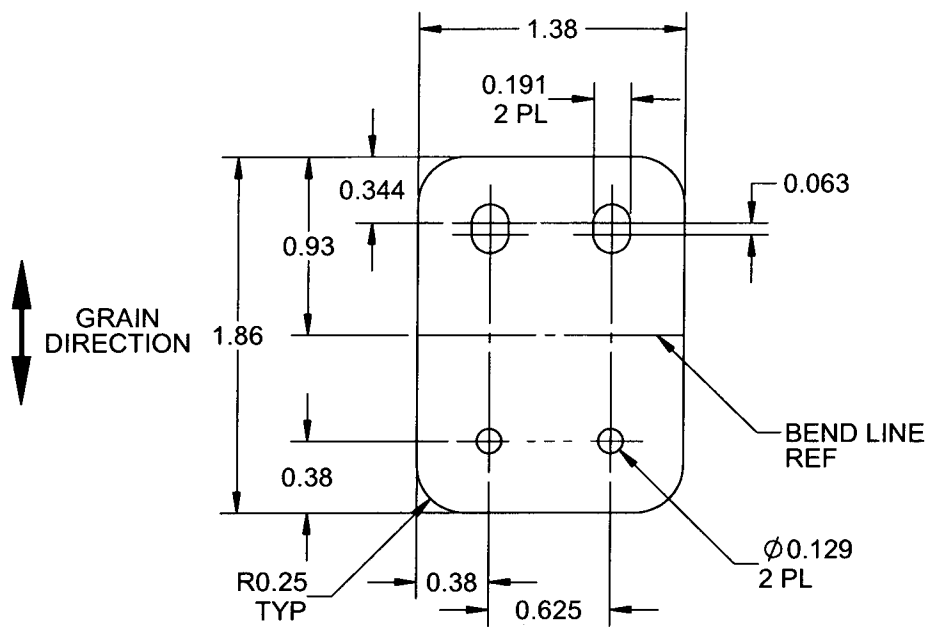
RELEASED
2012-09-18
MD

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.	M	D4570	SHEET 3 OF 4
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	MISC. BRACKETS BELL DOOR	NTS
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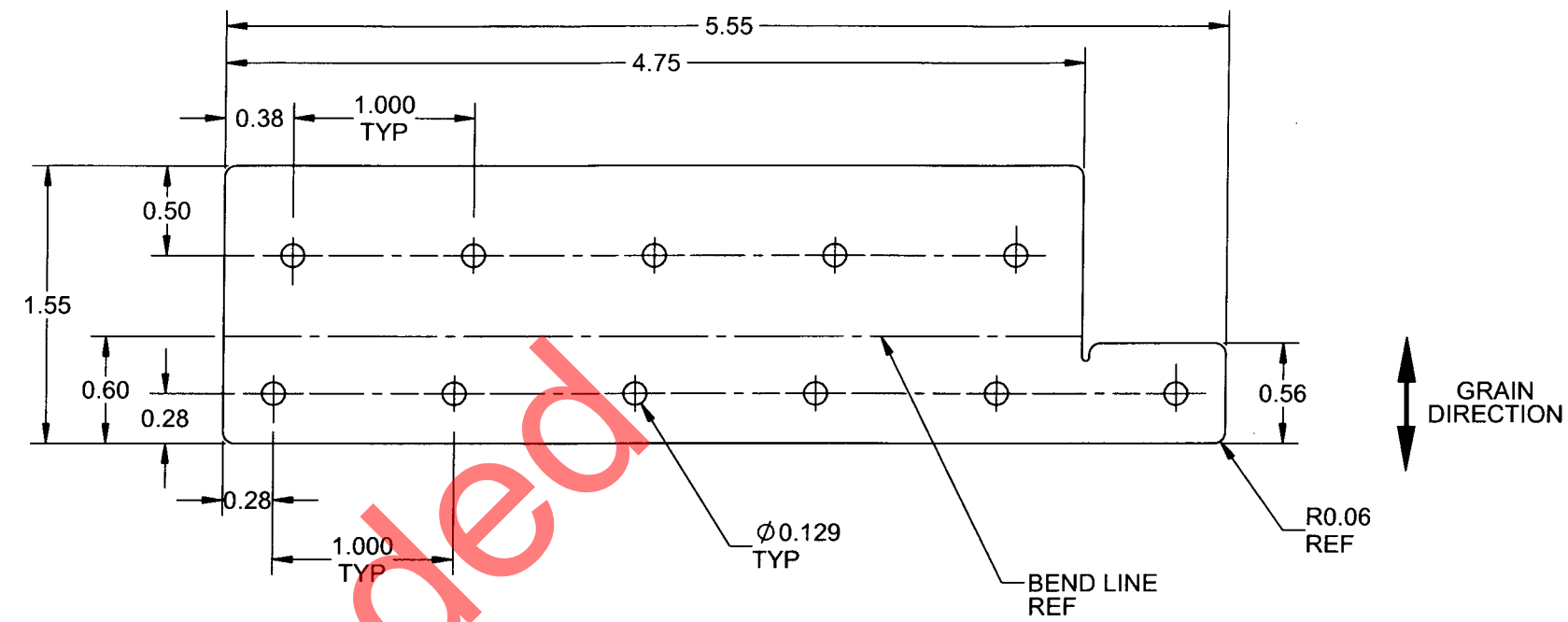
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D
C
B
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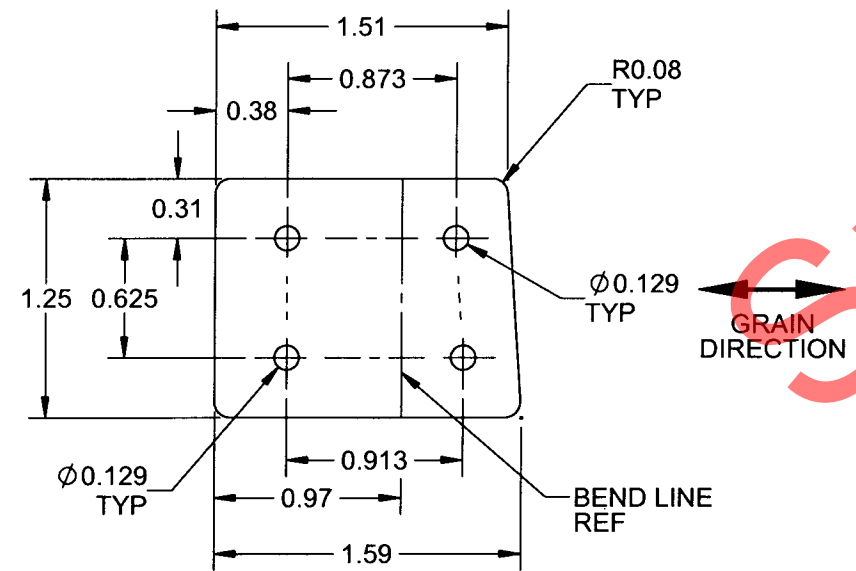
D
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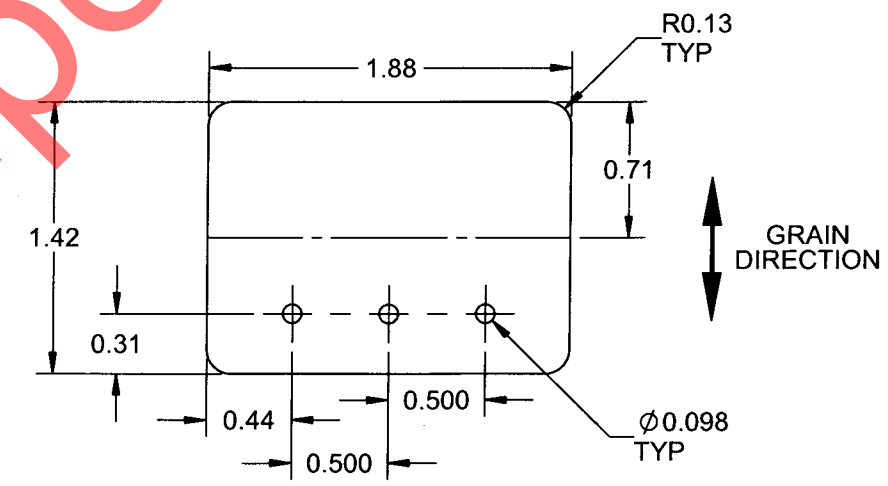
D4570-5F BRACKET
(FLAT PATTERN)



D4570-7F BRACKET
(FLAT PATTERN)



D4570-9F BRACKET
(FLAT PATTERN)



D4570-11F BRACKET
(FLAT PATTERN)

RELEASED
2012-09-18
MP

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4570	SHEET 4 OF 4
APPROVED		TITLE	SCALE
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